



Dart Aerospace Ltd.
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D4021-5
Job Sheet 182984



Part No: D4021-5

Job Qty: 20 ea

Part Name: Blanking Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/7/18

Job Tracking No:

Due Date: 9/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		2-18/09/09
100	Waterjet	20 pcs	9/14/18	9/14/18	0.00	0.94	Waterjet1		2-18/09/09
120	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC8		38
130	Powdercoat	20 pcs	9/14/18	9/14/18	0.00	0.34	Powdercoat2		BK 18-09-11 B: 38
135	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC3		38
140	Packaging	20 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3		SEP 13 2018
150	QC21-SA	20 Ea	9/14/18	9/14/18	0.00	0.00	QC21		SEP 14 2018

Part Op Descriptions: 100 - Cut as per dwg D4021

m 83893 START: 4:50 OUT: 4:00 FINISH: 4:20

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.2440 sf (.0622 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	1	316	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blanking Plate	0.194Inches + 0.005 - 0.001	0.199 0.193	Diameter	
2	Blanking Plate	3.500Inches ± 0.030	3.530 3.470		
3	Blanking Plate	2.560Inches ± 0.030	2.590 2.530		
4	Blanking Plate	0.810Inches ± 0.030	0.840 0.780		
5	Blanking Plate	0.060Inches ± 0.010	0.070 0.050		

Plex 9/7/18 8:16 AM Dart.Gagnon.Michelle



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Container No: S108637



Part: D4021-5

Job No: 182984

Serial No/Batch: S108637

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/09/18